## WHAT IS CLAIMED IS:

- 1. A ceramic heater having temperature control means on a surface or inside of a ceramic substrate, wherein at least a portion of corners of the ceramic substrate is chamfered.
- 2. The ceramic heater according to claim 1, wherein the ceramic substrate has through holes and corners of the through-holes are chamfered.
- 3. The ceramic heater according to claim 1, wherein a corner at least on a heating surface of an outer circumference of the ceramic substrate is chamfered.
- 4. The ceramic heater according to claim 1, wherein grooves are formed in the ceramic substrate and the corners of the grooves are chamfered.
- 5. The ceramic heater according to claim 1, wherein said ceramic substrate is formed by a nitride ceramics or carbide ceramics.
- 6. The ceramic heater according to claim 1, wherein at least one of said corners is chamfered into a shape having a C surface or an R surface.
- 7. The ceramic heater according to claim 1, wherein the ceramic substrate has a diameter of 200mm or more.
- 8. The ceramic heater according to claim 1, wherein the ceramic substrate has a diameter of 300mm or more.
- 9. The ceramic heater according to claim 1, wherein the ceramic substrate is 20mm or less in thickness.